



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	440	6647A 2	CRANKSHAFT ASSEMBLY	1		
2	30	32117	BEARING, BALL - UPPER	1		
3	30	63742	BEARING, BALL - LOWER	1		
4		54196A 6	CARRIER ASSEMBLY	1		
5		65800	PACKING, CARRIER	1		5
6	540	5266A 5	MAIN BEARING ASSEMBLY (VAL)	2		
7	17	20032	DOWEL PIN, MAIN BEARING	4		
8	10	45775	SCREW, MAIN BEARING CLAMP	4		
9	11	45774	NUT, MAIN BEARING CLAMPIN	4		
10	34	56007A 1	REED SET, MATCHED - MAIN B	2		
11	34	56008	REED STOP, MAIN BEARING R	2		
12	10	62204	SCREW, REED STOP MOUNTIN	8		
13	11	53153	NUT, REED STOP MOUNTING	20		
14	535	5397A 4	CENTER MAIN BEARING ASSEMBLY	1		
15	17	20032	DOWEL PIN, CENTER MAIN BE	2		
16	29	52168	BEARING, NEEDLE	56		
17		26113	RACE, OUTER (PAIR)	1		
18	53	26933	RING, SNAP - OUTER RACE C	1		
19	10	22968	SCREW, CENTER MAIN BEARIN	2		
20	11	46887	NUT, MAIN BEARING CLAMPIN	2		
21	17	47246	DOWEL PIN, (STEPPED)	1		
22	745	6664A 3	PISTON AND PISTON PIN ASSEM	4		
23	40	52035	LOCK RING, PISTON PIN	8		
24	39	78816A12	RING, PISTON	1		
25	622	4850A 3	CONNECTING ROD AND CAP ASSEMBLY	4		
26	10	54803	SCREW, CAP TO CONNECTING	8		
27	11	49091	NUT, CONNECTING ROD SCREW	8		
28	31	62596A 1	BEARING ASSEMBLY, CRANKP	4		
29	29	47270	BEARING, NEEDLE - PISTON PIN	116		
30	12	47247	WASHER, NEEDLE LOCATING	8		
--	745	6695A 5	PISTON AND PISTON PIN ASSEMBLY	4	OVERSIZE PISTON AND RING	
--	39	78811A12	RING, PISTON (.015)	1	OVERSIZE PISTON AND RING	
--	27	73645A76	GASKET SET			